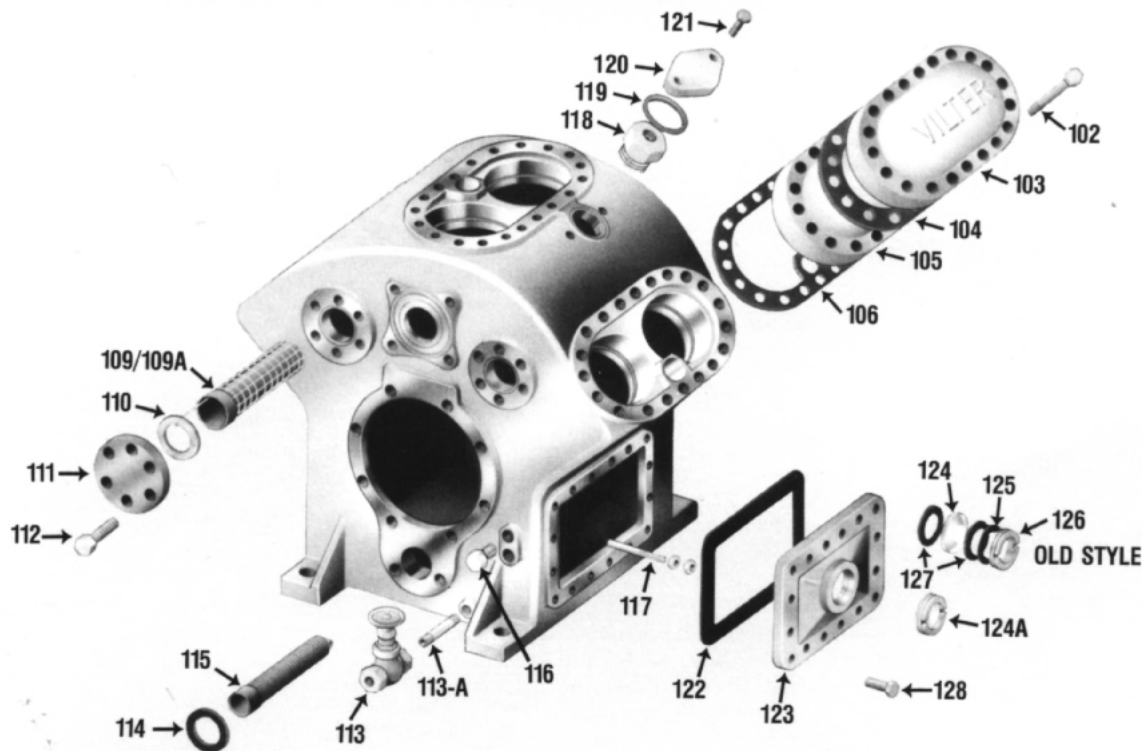


# BASIC FRAME AND COVERS



Reference Number	Vilter Part Number			Description
440	450	450XL		
102	13152G	13152G	13152G	Screw, 5/8" X 2-1/2" Hex. Head Cap (Used w/o Water Jacket)
102	13152L	13152L	13152L	Screw, 5/8" X 3-1/2" Hex. Head Cap (Used with Water Jacket)
103	30299A	30299A	30299A	Cover, Water Jacket
104	33329A	33329A	33329A	Gasket, Water Jacket
105	*	*	*	Cover Cylinder
106	33330A	33330A	33330A	Gasket, Cylinder Cover
109	*	*	*	Screen, Suction
109A	*	*	*	Bag, Suction Screen ( Not Shown)
110	*	*	*	Gasket, Suction Screen/ Suction Tee Cover
111	*	*	*	Cover, Suction Screen; Cover, Suction Tee
112	*	*	*	Screw, Hex. Head Cap
113	A13974B	A13974B	A13974B	Valve, 1/2" Oil Charge and Drain (Ammonia)
113	1956A	-	1956A	Valve, 1/2" Oil Charge and Drain (Halocarbon)
113A	13189G	13189G	13189G	Nipple, 1/2" X 4" Sch. 80 Pipe

Reference Number	Vilter Part Number			Description
440	450	450XL		
114	31889A	31889A	31889A	Gasket, Crankcase Oil Screen
115	A31886A	A31886A	A31886A	Screen, Crankcase Oil
116	13264D	13264D	13264D	Plug, 1/2" Hex. Head Pipe
116	13264E	13264E	13264E	Plug, 3/4" Hex. Head Pipe
117	A31936A	A31936A	A31936A	Pin Retaining Assembly For Crankcase Oil Screen
118	1721B	1721B	1721C	Safety Valve, Internal Relief
119	11323G	11323G	11323G	Gasket, 2" Flange
120	31954A	31954A	31954A	Cover, Safety Valve
121	13152E	13152E	13152E	Screw, 5/8" X 2" Hex. Head Cap
122	31894A	31894A	31894A	Gasket, Handhole Cover
123	*	*	*	Cover, Handhole
124A	1484A	1484A	1484A	Glass, Oil Sight- 2"
124-127	*	-	-	Glass, Oil Sight- 3" (Old Style)
128	13153E	13153E	13153E	Screw, 1/2" X 1-1/2" Hex. Head Cap

\* Check your Operator's Manual for correct Part Number for your specific compressor model.